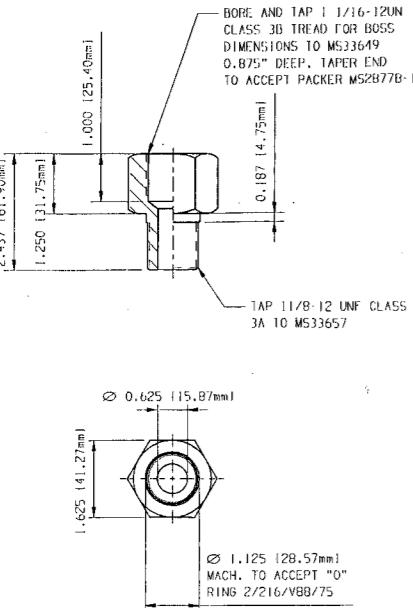
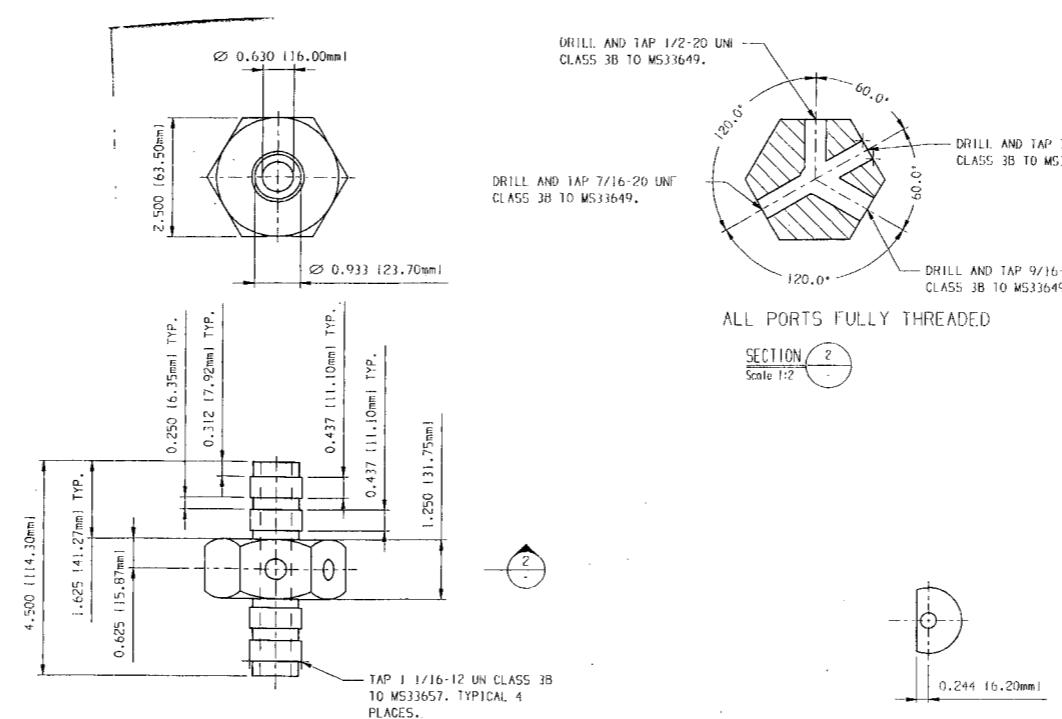


REVISION TABLE

REV	DRAWING NO.	DATE	DESCRIPTION
A	BHA/DRA/358-02-03	12/11/90	ORIGINAL ISSUE
B	BHA/DRA/358-02-03	.	DWG. CHANGES
C	BHA/DRA/358-02-03	19/06/92	BHP EO 1007
D	BHA/DRA/358-02-03	.	BHP EO 1013
E	BHA/DRA/358-02-03	17/06/96	CONSOLIDATION
F	BHA/DRA/358-02-03	15/04/98	ECR-33

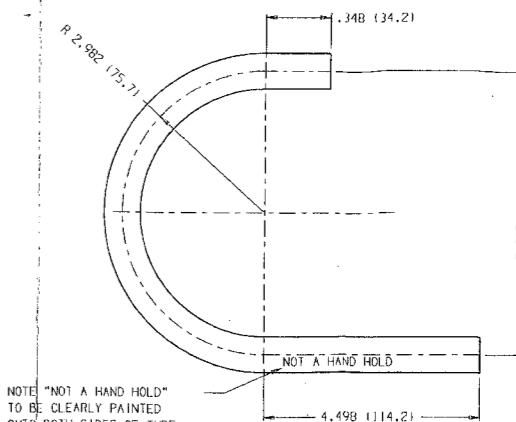


DETAIL OF PART No. 358-037-001 (45)



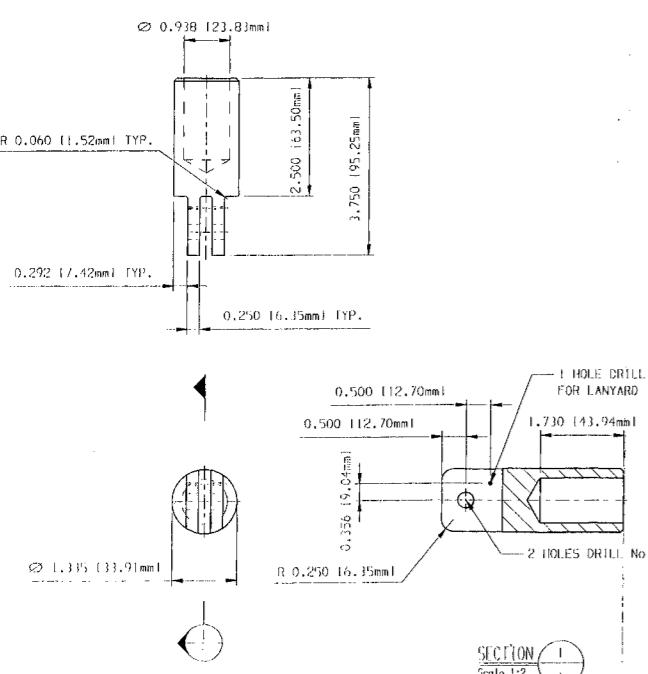
DETAIL OF PART No. 358-036-001 (44)

ALL PORTS FULLY THREADED

SECTION 2
Scale 1:2

DETAIL OF PART No. 469-023-001A (31)

DETERMINE EXACT DIMENSIONS ON ASSEMBLY WITH BOTTLE RACK.
REFER TO HELITECH PROCESS SPECIFICATION PS03 FOR MANUFACTURE AND TEST DETAILS.



DETAIL OF PART No. 358-025-001 (33)

SEE NOTE 3.

DETAIL OF PART No. 358-078-001 (25)

SCALE 1:1

SELF ADHESIVE STICKER TO HAVE WHITE BACKGROUND WITH BLACK WRITING,
CROSSHATCHED AREA TO BE GREEN.

DETAIL OF PART No. 358-024-001 (22)

SEE NOTE 3.

NOTES!

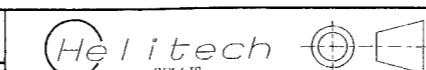
- COMMERCIAL MATERIALS MUST BE SUPPLIED UNDER COVER OF N.A.T.A. CERTIFICATE FOR CHEMICAL PROPERTIES AND HARDNESS TO AS1866-1980.
- VISUALLY CHECK FOR CORROSION PITTING, STRAIGHTNESS AND FREEDOM FROM KINKS, DENTS AND HEAVY SCRATCHING.
- ELECTROLESS NICKEL PLATE TO MIL-C-26074 ITEMS 32 AND 33.

REFERENCE DRAWINGS

MANUFACTURING OPERATIONS

MATERIAL

DIMENSIONS IN INCHES (MM)



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DRAWN BY NORA KINNUNEN

DATE 15/04/98

SCALE 1:2

CHECKED BY C.W. WHITNEY

DATE PLOTTED 15/04/98

ITEM	PART NO.	DESCRIPTION	MATERIAL/ORIGINAL P/N	SIZE	GRADE	MAT. SPEC.	INITIAL MASS
215	1 J5B-078-001	DECAL					
45	2 J5B-037-001	NUT - BOTTLE	50.0mm DIA ST/ST BAR		321	5520	1/4 HAR
44	1 J5B-036-001	RESERVOIR ADAPTOR	100.0mm DIA ST/ST BAR		321	5520	1/4 HAR
11	2 J5B-025-001	CLEVIS	40.0mm DIA ST/ST BAR		4130	MIL-S-6758	N
32	1 J5B-024-001	RACK SP1001	16.0mm DIA ST/ST BAR		4130	MIL-S-6758	N
31	2 169-023-001A	TUBE	1/4" OD X 0.065" S/S GEARLESS TUBE	147,121	MIL-T-8800B	ANNEALED	
24	4 J5B-016-001	BUSHING	25.0mm DIA DELRIN EXTRU.			DELRIN	
23	4 J5B-015-001	BUSHING	25.0mm DIA DELRIN EXTRU.			DELRIN	
20	4 45B-012-001	WASHER	AN970-516				

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